



## Material - AISI 4140

### Standard Specification for Structural and Constructional Steels

Group - Ferrous Mild Steel Alloys

Sub Group - AISI 4140 Structural and Constructional Steels

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Forging, Bar, Wire and Shape

Chemical Composition			Heat Treatment	
Carbon	C %	0.380 - 0.430	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.150 - 0.350		
Manganese	Mn %	0.750 - 1.000		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	0.800 - 1.100		
Nickel	Ni %	0.250 max.		
Molybdenum	Mo %	0.150 - 0.250		
Copper	Cu %	0.350 max.		
Tungsten	W %	0.100 max.		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa      621 - 1516 Yield Strength in Mpa      725 min. Elongation in %      5 min. Reduction of Area in %      20 min. Hardness in HB      187 - 241 Impact in Joule      25.1 - 25.7 J @ RT	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J14049	UNS	USA	Casting
4140	SAE	USA	Bar, Tube, Sheet, Strip and Forging
4140	AMS	USA	Bar and Forging
K11542	UNS	USA	Steel
K14047	UNS	USA	Steel
A732 8Q	ASTM	USA	Casting
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**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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